



Capacity List

CNC Twin Spindle Turning

Nakamura Tome WT100, 24 Live Tools, 2 Turrets, 2 spindles both with C & Y axis, bar feed

CNC Sliding Head Turning

Citizen M32: 13 axis & sub-spindle, live tooling, double chucking, hydraulic bar feed

Citizen L25: Live tooling and sub spindle, hydraulic bar feed

CNC Turning

Mazak Smart 200M, with Milling and magazine barfeed

Mazak Quick turn 8 with magazine bar feed

Hyundai HIT 8 with magazine bar feed.

Lead BNC 2280 XL (2 meter Z axis)

Bridgeport ITL400

Conventional Turning

Colchester 2500 VS

CNC Milling

Mazak 530C, Twin Pallet

HAAS VF1: 4th taxis, Twin Pallet

HAAS VF2YT, 4th axis, Twin Pallet

Milling

2-off XYZ Turret Mills with DRO

Grinding

J & S 1070 Full Auto Cycle Cylindrical Grinder with angle grinding attachment

J & S 1400 Surface grinder

Drilling

Herbert 2 spindle drill

Taylor bench Tapper

Sawing

Auto Band Saw

Cut-off Saw

Welding

MIG

Dedicated Assembly Clean Room

Assembly and Fitting

Dedicated inspection Department

New Additions:

CAD CAM - Edgecam

Portable CMM - Faro Gage Plus

Shotblast cabinet

A Range Of Sub-Contract Companies Supplying Various Items and Processes Including:-
Castings, Forgings, Heat Treatment, Plating, Grinding, Powder Coating, Broaching etc.etc.